






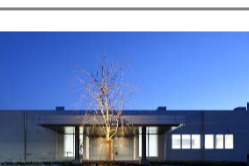


































Pharmaceutical and R&D Facilities

Facility Type	Photo	Client	Location	Completion	Scope
Solid Dosage		TAMURA PHARMACEUTICAL CO.,LTD.	Wakayama/ Japan	2019	EPCV
Bio Bulk		DAIICHI SANKYO CHEMICAL PHARMA CO., LTD.	Gunma/ Japan	2019	EPCV
R&D Center		KANAE CO.,LTD.	Hyogo/ Japan	2019	EPC
API		undisclosed	Tohoku/Japan	2017	EPCV
R&D Center		JSR Corporation	Tokyo/Japan	2017	EPCV
API		undisclosed	Kitakanto/Japan	2017	EPCV
R&D Center		TEIJIN PHARMA LIMITED	Yamaguchi/ Japan	2015	EPCV
Medical Device		Menicon Co., Ltd.	Chubu/Japan	2014	EPCV
R&D Center		SANWA KAGAKU KENKYUSHO CO., LTD.	Fukushima/ Japan	2014	EPCV
Medical Device		Terumo Yamaguchi Corporation	Yamaguchi/ Japan	2014	E+ES
Parenteral		TOYAMA CHEMICAL CO., LTD. (Current name:FUJIFILM Toyama Chemical Co., Ltd.)	Toyama/ Japan	2013	EPCV
Bio Bulk		Astellas Pharma Inc. (Current name:Micro Biopharm Japan Co.,Ltd.)	Aichi/ Japan	2013	EPCV
R&D Center		Mitsubishi Tanabe Pharma Corporation	Kanagawa/ Japan	2011	EPC
R&D Center		YASUHARA CHEMICAL CO., LTD.	Hiroshima/ Japan	2010	EPC
API		TOA EIYO LTD.	Fukushima/ Japan	2009	EPCV
R&D Center		SANDEN HOLDINGS CORPORATION	Gunma/ Japan	2008	EPC
Packaging		KANAE CO., LTD.	Hyogo/ Japan	2008	EPCV
Bio Bulk		ASAHI GLASS CO., LTD. (Current name:AGC Inc.)	Chiba/ Japan	2008	EPCV

Aseptic API		Shionogi & Co., Ltd.	Iwate/ Japan	2007	EPCV
Solid Dosage		Sumitomo Dainippon Pharma Co., Ltd.	Mie/ Japan	2007	EPCV
Nutrition/Liquid		Taisho Pharmaceutical Co., Ltd.	Saitama/ Japan	2007	EPCV
Vaccine		Kaketsuken (The Chemo-sero-therapeutic Research Institute) (Current name:KM Biologics Co., Ltd.)	Kumamoto/ Japan	2006	EPCV
Vaccine		Denka Seiken Co., Ltd.	Niigata/ Japan	2006	EPCV
Bio Bulk		Yamaha Motor Co., Ltd.	Shizuoka/ Japan	2006	EPC
Bio Bulk		Daiichi Asubio Pharma Co.,Ltd. (Current name: DAIICHI SANKYO CHEMICAL PHARMA CO., LTD.)	Gunma/ Japan	2005	EPCV
Vaccine		Kaketsuken (The Chemo-sero-therapeutic Research Institute) (Current name:KM Biologics Co., Ltd.)	Kumamoto/ Japan	2005	EPCV
Parenteral		ONO PHARMACEUTICAL CO., LTD.	Shizuoka/ Japan	2004	EPCV
Parenteral		Mochida Pharmaceutical Co., Ltd. (Current name: Mochida Pharmaceutical Plant Co., Ltd.)	Tochigi/ Japan	2004	EPCV
Bio Bulk		PBI (Current name: TOYOBO CO., LTD.)	Shiga/ Japan	2004	EPCV
Regenerative Medicine		Kobe Urban Promotion Service Co., Ltd.	Hyogo/ Japan	2004	EPCV
Regenerative Medicine		Japan Tissue Engineering Co., Ltd.	Aichi/ Japan	2004	EPCV
Chinese Traditional Medicine (Bulk/Solid Dosage)		SHANGHAI TSUMURA PHARMACEUTICALS Co., Ltd.	China	2003	EPC
R&D Center		Santen Pharmaceutical Co., Ltd.	Nara/ Japan	2003	EPC
Parenteral		Sumitomo Pharmaceuticals Co., Ltd. (Current name: Sumitomo Dainippon Pharma Co., Ltd.)	Oita/ Japan	2003	EPCV
API		GSK Singapore	Singapore	2002	EPC
API		Teikoku Hormone MFG. Co., Ltd. (Current name: ASKA Pharmaceutical. Co., Ltd.)	Fukushima/ Japan	2002	EPCV
Regenerative Medicine		Kobe Urban Promotion Service Co., Ltd.	Hyogo/ Japan	2002	EPCV

Parenteral		Santen Pharmaceutical Co., Ltd.	Shiga/ Japan	2001	EPCV
R&D Center		UNILEVER Research Colworth Labo	England	2000	EPC
Solid Dosage		SAJAPHCO	Saudi Arabia	1999	EPCV
Medical Device/ Laboratory/Training Center		Boston Scientific Japan K.K.	Miyazaki/ Japan	1998	EPCV
Parenteral		Eli Lilly Japan K.K.	Hyogo/ Japan	1998	EPCV
Solid Dosage/Parenteral		Roche (China) Ltd.	China	1997	EPC