

## Pharmaceutical and R&D Facilities

| Facility Type  | Photo   | Client   | Location            | Completion | Scope |
|----------------|---|--|---------------------|------------|-------|
| R&D Center     |    | JSR Corporation  | Kanagawa/<br>Japan  | 2021       | EPC   |
| R&D Center     |    | Eisai Co.,Ltd.   | Ibaraki/<br>Japan   | 2021       | EPC   |
| Vaccine        |    | Denka Co., Ltd.  | Niigata/<br>Japan   | 2020       | EPCV  |
| API            |    | undisclosed  | Tohoku/Japan        | 2017       | EPCV  |
| R&D Center     |    | JSR Corporation  | Tokyo/Japan         | 2017       | EPCV  |
| API            |    | undisclosed  | Kitakanto/Japan     | 2017       | EPCV  |
| R&D Center     |    | TEIJIN PHARMA LIMITED  | Yamaguchi/<br>Japan | 2015       | EPCV  |
| Medical Device |   | Menicon Co., Ltd.  | Chubu/Japan         | 2014       | EPCV  |
| R&D Center     |  | SANWA KAGAKU KENKYUSHO CO., LTD.   | Fukushima/<br>Japan | 2014       | EPCV  |
| Medical Device |  | Terumo Yamaguchi Corporation   | Yamaguchi/<br>Japan | 2014       | E+ES  |
| Parenteral     |  | TOYAMA CHEMICAL CO., LTD.<br>(Current name:FUJIFILM Toyama Chemical Co., Ltd.) | Toyama/<br>Japan    | 2013       | EPCV  |
| Bio Bulk       |  | Astellas Pharma Inc.<br>(Current name:Micro Biopharm Japan Co.,Ltd.)           | Aichi/<br>Japan     | 2013       | EPCV  |
| R&D Center     |  | Mitsubishi Tanabe Pharma Corporation   | Kanagawa/<br>Japan  | 2011       | EPC   |
| R&D Center     |  | YASUHARA CHEMICAL CO., LTD.  | Hiroshima/<br>Japan | 2010       | EPC   |
| API            |  | TOA EIYO LTD.  | Fukushima/<br>Japan | 2009       | EPCV  |
| R&D Center     |  | SANDEN HOLDINGS CORPORATION  | Gunma/<br>Japan     | 2008       | EPC   |
| Packaging      |  | KANAE CO., LTD.  | Hyogo/<br>Japan     | 2008       | EPCV  |
| Bio Bulk       |  | ASAHI GLASS CO., LTD.<br>(Current name:AGC Inc.)                               | Chiba/<br>Japan     | 2008       | EPCV  |

|   |   |  |                     |      |      |
|---|---|--|---------------------|------|------|
| Aseptic API   |    | Shionogi & Co., Ltd.   | Iwate/<br>Japan     | 2007 | EPCV |
| Solid Dosage  |    | Sumitomo Dainippon Pharma Co., Ltd.  | Mie/<br>Japan       | 2007 | EPCV |
| Nutrition/Liquid                                    |    | Taisho Pharmaceutical Co., Ltd.  | Saitama/<br>Japan   | 2007 | EPCV |
| Vaccine   |    | Kaketsuken<br>(The Chemo-sero-therapeutic Research Institute)<br>(Current name:KM Biologics Co., Ltd.) | Kumamoto/<br>Japan  | 2006 | EPCV |
| Vaccine   |    | Denka Seiken Co., Ltd.<br>(Current name:Denka Co., Ltd.)   | Niigata/<br>Japan   | 2006 | EPCV |
| Bio Bulk  |    | Yamaha Motor Co., Ltd.   | Shizuoka/<br>Japan  | 2006 | EPC  |
| Bio Bulk  |    | Daiichi Asubio Pharma Co.,Ltd.<br>(Current name: DAIICHI SANKYO CHEMICAL PHARMA CO., LTD.)             | Gunma/<br>Japan     | 2005 | EPCV |
| Vaccine   |    | Kaketsuken<br>(The Chemo-sero-therapeutic Research Institute)<br>(Current name:KM Biologics Co., Ltd.) | Kumamoto/<br>Japan  | 2005 | EPCV |
| Parenteral  |   | ONO PHARMACEUTICAL CO., LTD.   | Shizuoka/<br>Japan  | 2004 | EPCV |
| Parenteral  |  | Mochida Pharmaceutical Co., Ltd.<br>(Current name: Mochida Pharmaceutical Plant Co., Ltd.)             | Tochigi/<br>Japan   | 2004 | EPCV |
| Bio Bulk  |  | PBI<br>(Current name: TOYOBO CO., LTD.)  | Shiga/<br>Japan     | 2004 | EPCV |
| Regenerative Medicine                               |  | Kobe Urban Promotion Service Co., Ltd.   | Hyogo/<br>Japan     | 2004 | EPCV |
| Regenerative Medicine                               |  | Japan Tissue Engineering Co., Ltd.   | Aichi/<br>Japan     | 2004 | EPCV |
| Chinese Traditional Medicine<br>(Bulk/Solid Dosage) |  | SHANGHAI TSUMURA PHARMACEUTICALS Co., Ltd.   | China               | 2003 | EPC  |
| R&D Center  |  | Santen Pharmaceutical Co., Ltd.  | Nara/<br>Japan      | 2003 | EPC  |
| Parenteral  |  | Sumitomo Pharmaceuticals Co., Ltd.<br>(Current name: Sumitomo Dainippon Pharma Co., Ltd.)              | Oita/<br>Japan      | 2003 | EPCV |
| API   |  | GSK Singapore  | Singapore           | 2002 | EPC  |
| API   |  | Teikoku Hormone MFG. Co., Ltd.<br>(Current name: ASKA Pharmaceutical. Co., Ltd.)                       | Fukushima/<br>Japan | 2002 | EPCV |
| Regenerative Medicine                               |  | Kobe Urban Promotion Service Co., Ltd.   | Hyogo/<br>Japan     | 2002 | EPCV |

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|---|---|---------------------------------|--------------------|------|------|
| Parenteral                                    |  | Santen Pharmaceutical Co., Ltd. | Shiga/<br>Japan    | 2001 | EPCV |
| R&D Center                                    |  | UNILEVER Research Colworth Labo | England            | 2000 | EPC  |
| Solid Dosage                                  |  | SAJAPHCO                        | Saudi Arabia       | 1999 | EPCV |
| Medical Device/<br>Laboratory/Training Center |  | Boston Scientific Japan K.K.    | Miyazaki/<br>Japan | 1998 | EPCV |
| Parenteral                                    |  | Eli Lilly Japan K.K.            | Hyogo/<br>Japan    | 1998 | EPCV |
| Solid Dosage/Parenteral                       |  | Roche (China) Ltd.              | China              | 1997 | EPC  |